

Indorama Eleme Petrochemicals Limited

TECHNICAL DATA SHEET

INDORAMA – HDPE

HBG00346

HIGH DENSITY PE GRADE FOR BLOW MOULDING APPLICATION

HBG00346 High Density Polyethylene Resin manufactured by IEPL using "SCLAIRTECH" solution polymerisation process of DU Pont, Canada (Now Nova Chemicals) offers medium molecular weight material with broad molecular weight distribution. As a copolymer it combines very high impact and excellent environmental stress crack resistance with good stiffness and is therefore especially suitable for the production bottles, containers and technical hollow articles up to 5 liters. It can be easily processed on normal polyethylene blow moulding machines, using melt temperatures between 170 and 200 °C.

TYPICAL CHARACTERISTICS:

PROPERTY	TEST METHOD	UNIT	TYPICAL VALUE
Melt Flow Index (190°C / 2.16 Kg)	ASTM D 1238	gm/10 min.	0.30
Density	ASTM D 792	gm/cm ³	0.946
Tensile Strength at Yield	ASTM D 638	Mpa	20
Elongation at Break	ASTM D 638	%	55
Flexural Yield Strength	ASTM D 790	Mpa	24
Flexural Modulus	ASTM D 790	Mpa	645
Vicat Softening Point	ASTM D 1525	° C	128
Hardness	ASTM D 2240	Shore D	63

Above values are not to be construed as specifications.

PRODUCT BENEFITS	APPLICATIONS
<ul style="list-style-type: none"> • Excellent ESCR properties • Good processability • Good impact strength & stiffness • Good melt strength 	<ul style="list-style-type: none"> • Toys • Bottles for: <ul style="list-style-type: none"> - Detergents - Softeners - Mineral oil & Food products - Car care products - Cosmetics

PACKAGING: HBG00346 is available in natural colour, pellets form in 25 Kg bags.

FOOD CONTACT APPLICATIONS:

This grade meets with the requirements of FDA: CFR title 21, 177.1520 and EU regulation 10/2011 for food contact application when used unmodified and processed according to good manufacturing practices. Please contact us for details information and/or compliance certification documents.

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SAFETY

The Material Safety Data Sheet (MSDS) contains information regarding health, safety and waste considerations for all IEPL High Density Polyethylene grades. We urge each customer or recipient of MSDS to study it carefully to become aware of and understand the hazards associated with the product. The customer should consider consulting reference works or individuals who are experts in ventilation, toxicology or fire prevention, as necessary or appropriate to use and understand the data contained in the MSDS.

STORAGE

The material is packed in 25 kg bags protecting it from contamination. Storage times of natural materials longer than 6 months may have a negative influence on the quality of the final product. It is generally recommended to convert all material latest within 6 months of production. The material is subjected to degradation by ultra-violet radiation or by high storage temperatures. Therefore the material must be protected from direct sunlight, temperatures above 40°C and high atmospheric humidity during storage. Further unfavorable storage conditions are large fluctuations in ambient temperature and high atmospheric humidity. These conditions may lead to moisture condensing inside the packaging. Under these circumstances, it is recommended to dry the material before use. After a storage period of more than 3 months drying of such material is recommended as standard practice.

DISCLAIMER

The data, information and suggestions given herein are purely as a guide. IEPL undertakes no responsibility either for the results derived from their adoption or for possible positions in apparent contrast with existing patent rights. In view of the many factors that may affect processing and application, these data do not reveal the receiver of this information from the responsibility of carrying out their own tests and experiments; neither do they imply any legally binding assurance of certain properties or of suitability for a specific purpose of the products made with or on the basis of the information in this publication.

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